Work Order ID 112675 *112675* Page 1 Tuesday, February 04, 2014 12:49:59 PM **Item ID:** D3636-11 Accept *N900040100* Start Setup **Revision ID:** Stop **Item Name:** Shoulder Harness *6* **Start Date:** Start Qty: 6.00 2/4/2014 **Cust Item ID:** Required Date: 2/25/2014 **Req'd Qty:** 6.00 *6* **Customer:** Reference: Run Date: 14/0264 Tooling: **Process Plan:** Approvals: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Reject Tool ID Tool # Plan Reject Insp. Accept **Work Center ID Description Run Hours** Code Qty Number Qty Stamp **Draw Nbr Revision Nbr** D3636 Rev BJJ/R 100 0.00 CX 14/102104 (6) **PURCHASING** *100* Purchasing 0.00 Memo Issue P/O: 22 883 Purchasing Purchase Part Number: ATTN: ► 504556-405-3192 ► FOR REV.A OR 3104-2030612396 FOR REV.B Supplier: AMSAFE INC Certificate of conformity is required 110 Receive & Inspect for Damage & Mat'l Certs 0.00 *110* Packaging 0.00 Memo

Ensure certificate of conformity is attached

Packaging

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DQA:		Date:													
						WORK ORDER NON-	NON-CONFORMANCE / UPDATE								
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Work Order ID 112675 *112675* Page 2 Tuesday, February 04, 2014 12:49:59 PM D3636-11 Item ID: Accept Start *N900040100* Setup **Revision ID:** Stop Item Name: Shoulder Harness **Start Otv:** 6.00 *6* **Start Date:** 2/4/2014 **Cust Item ID:** Required Date: 2/25/2014 Reg'd Oty: 6.00 **Customer:** Reference: Run Start Process Plan: Date: Tooling: Date: Stop OC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool # Plan Reject **Tool ID** Accept Reject Insp. **Work Center ID** Description Number Run Höurs Code Otv Otv Stamp 120 QC6- Inspect dimensions to drawing 0.00 *120* Memo 6 Quality Control 14-03-07 Identify as per dwg & Stock Location: 130 DAS *120* Packaging Memo Packaging

QC

Quality Control

MUS 14-05-01

Approvals:

140

QC21- Final Inspection - Work Order Release

0.00

140

Memo

0.00

DQA:			Date:											TRACT
						WORK ORDER NON	-CC	ONFO	RMANCE / U			rk Order up		AEROSPACE
QA Closed:			Date:											
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Picklist Print

*Tuesday, February 04, 2014 12:49:58 PM

Page 1

Work Order ID:

112675

Parent Item:

D3636-11

Parent Item Name:

Shoulder Harness

Start Date: 2/4/2014

Required Date: 2/25/2014

Start Qty: 6.00

Required Qty: 6.00

Comments:

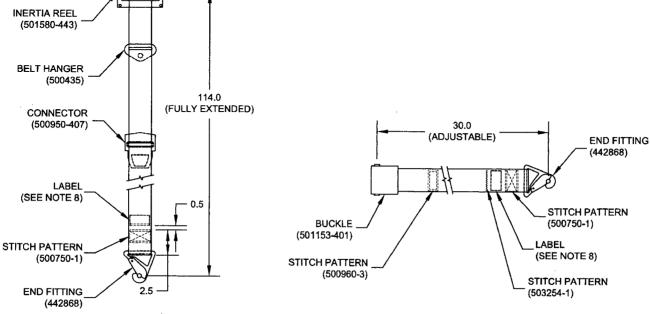
IPP Rev:A New Issue 07-09-11 JLM Verified By:EC

IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3636-11P		Purchased	No				Each	0.0000		6		//	///
Shoulder Belt										•	101	2/3/3	3161

DQA:			Date:										TRAGE
OA Classed			Data			WORK ORDER NON	-CC	ONFO	RMANCE / UPD		Vork Order u	ndata anlı	AEROSPACE
QA Closed:			Date:				_			V	vork Order u	puate only	
Work Orde	er:					DISPOSITION	DISPOSITION AGAIN			AGAINST D	EPARTMENT		
	•					Rework	1		Skid-tube C	Crosstube		Water Jet	Engineering
Part N	lo.					Scrap	1		├	Small Fab	Pro	od. Eng. Coor.	Quality
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Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Descript	ion	Date	Verification	QC Inspector
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Handling/Pre													
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Operator													
Offset/Setup													
Process							1						
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		Bending	_	_	-	Bend	<u> </u>	1	Program	-	Outside Dir		Pressure/Forced
ļ		Centre No	ot Concer	ntric	<u> </u>	BOM/Route	_	Grain		-	Over/Unde		Set-up
	_	Cracks			<u> </u>	Broken/Damage/Defect	<u> </u>	Hardwa			Part Incorre	<u> </u>	Temperature/Cure
	Crimp/Kink/Ripple/Wave			/Wave		Burrs	<u> </u>	d	tion Incomplete/Unqu		Part Lost/M	· · ·	Weld
	Cuffs √			\vdash	Contamination		4	tions Incomplete/Unc	lear	Part Moved		Wrong Stock Pulled	
	Crushing Countersink			L	-1	gned/off center	<u> </u> -	Positioned		¬			
	<u> </u>	Heat Trea			\vdash	Cut Too Short	\vdash	Mislab		Ĺ	Power Loss	/Surge	Other
	Inspection Strip in Tube Drawing			_	Misrea								
1	Marks/Chatter Drill Holes			4	\vdash	Off-set							
	_	Turning S			<u> </u>	Finish	\vdash	4	Calibration				
1	Wave/Twist in Tube				Fit/Function		Out of	Sequence					





D3636-11 SHOULDER BELT (WAS GENEVA P/N G10601-2)

D3636-13 LAP BELT (WAS GENEVA P/N G10601-4)

UNDER REVIEW

LE 07.10.16

OF TO SHIP

1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH LEVER STYLE BUCKLE AND CHROME HARDWARE PLATING

2" BLACK NYLON WEBBING, STYLE 7424 WHICH MEETS REQUIREMENTS OF SAE AS 8043

WITH MINIMUM STRENGTH OF 3000 LBS

2) PURCHASE INFO: P/N 504556-405-3192 (D3636-11) P/N 504668-401-2251 (D3636-13)

AMSAFE INC., PHOENIX, ARIZONA

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: N/A

7) WEIGHT: 1.7 lbs

8) LABEL TO INCLUDE: DART AEROSPACE P/N D3636-11/-13 (613) 632-3336

CX 14602109 W10:112675

Α	NEW ISSUE	REPLA	CES G10601	LE	07.07.27		
REV.			DESCRIPTION	BY	DATE		
DESIGN CV			DART AEROS	PACE US	USA. INC		
DRAWN		Le		DLOCK, WA			
CHECKE	D	97	DRAWING NO.		REV. A		
MFG. API	MFG. APPR. N/A		D3636		SHEET 1 OF 1		
APPROVED AP			TITLE		SCALE		
DE APPR.			SHOULDER HARNES	S	NTS		
DATE			COPYRIGHT © 2007 RY	DART AFROSPACE	ACEUSA INC		

07.07.27

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Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO22883

Purchase Order Date 2/4/2014 PO Print Date 2/6/2014

Page Number 1 of 1

Order From:

AMSAFE INC.

1043 NORTH 47TH AVENUE

PHOENIX, AZ 85043

US

VU-AMS001

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

602 850 2850

FedEx PI collect

Buver

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30 USD

Currency FOB

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ CD Taxable Promise Date	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D3636-11P	Shoulder Belt	2/26/2014 Yes 2/28/2014	6.00 Each	\$294.97	\$1,769.82
	AS PER DWG D3636 REV. A B112675 AMSAFE P/N: 504556-405-3192					·

Line Total:

\$1,769.82

PO Total:

\$1,769.82

PO Instructions: Procurement Quality Clauses

A004 faa-pma/tso A005 right of entry A007 first article inspection A016 personnel qualification

A026 certification of material conformance A040 notification of quality escape A041 quality manegement system A042 dart notification by supplier

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1043 NORTH 47th AVENUE PHOENIX, AZ 85043 PH (602)850-2850 FAX (602)850-2812



CUSTOMER NO.

10006113

DART AEROSPACE 1270 ABERDEEN STREET HAWKESBURY HAWKESBURY, ON K6A 1K7 Canada

SALES ORDER NO.

S272761

BOL NO. 000326942

DATE PRINTED 02/27/14

PAGE NO. 1

DART AEROSPACE LTD. 1270 ABERDEEN ST HAWKSBURY,, ON K6A 1K7 Canada

Ship to ID: 10006125

CUSTOMER ORDER NO. PO22883

TERMS NET30

FREIGHT COLLECT

SHIP VIA FedEx P1 10:30 AM F.O.B. ORIGIN

SHIPMENT REFERENCE 000326942

Sales Order Remarks: 1517-9324-0

Remarks:

A004 - FAA-PMA/TSO A005 - RIGHT OF ENTRY

A007 - FIRST ARTICLE INSPECTION BY SELLER & MAINTAINED BY SELLER

A016 - PERSONAL QUALIFICATION

A026 - CERTIFICATION OF MATERIAL CONFORMANCE

A040 - NOTIFICATION OF QUALITY ESCAPE A041 - QUALITIY MANAGEMENT SYSTEM A042 - DART NORIFICATION BY SUPPLIER

LINE	TEM NUMBER WITH CO	OF CONLY	/ING AND	CERTIFICATIONS	DUE DATE	QTY ORDE		OTY SHIPPED	QTY BACK ORDERED
1	504556-405-3192 STRAP ASSY WO/IR	DRAWING: REV:	504556	CERT: NO TSO REQUIRED	2014-02-27	F .	6	6	
	OTTAL AGGI WOM	·	L	Lot/Serial Numbers Shipped S272761-1	6.0	Expire	Ref.	ь	O

I certify that the article(s) listed above conform to all applicable design data, and (as applicable):

FAA PMA, FMVSS 209, FMVSS 302, 14 CFR 25.853 FAA TSO C22f, C22g, C114 or TSO Plus

The conditions and tests required for TSO approval of the article(s) are minimum performance standards. It is the responsibility of those installing the article(s) either on or within a specific type or class of all craft to determine that the aircraft installation conditions are within the standards applicable to the TSO article including (when applicable) the integrated non-TSO function. The non-TSO function is described as the seat belt airbag system including the inflator cable assembly and electrical components that have not been evaluated for functionality or installation requirements. TSO articles including the integrated non-TSO function must have separate approval for installation in an aircraft. The article(s) may be installed only if performed under 14 CFR part 43 or the applicable airworthiness requirements. Product shipped meets all material, processing and test requirements. Certifications fest reports as applicable are retained on file at AmSafe Aviation.

AmSafe Authorized Signature: X

AmSafe Authorized	Signature:	Х	
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Printed Name:

Dated: ___/__ Stephanie Turner

COUNTRY OF ORIGIN USA